

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2021

Reviewed on 05/03/2021

1 Identification

- **Product identifier**
- **Trade name:** Cyclohexanone
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Energy Chemical Co. Semnan
No. 60, Golfam St, Africa Ave.
TEHRAN 1915673641
IRAN
- **Information department:** Product safety department.
- **Emergency telephone number:** During normal opening times: +98 21 2205 2178

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS06 Skull and crossbones

Acute Tox. 3 H311 Toxic in contact with skin.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS06

- **Signal word** *Danger*
- **Hazard-determining components of labeling:**
cyclohexanone
- **Hazard statements**
Flammable liquid and vapor.
Harmful if swallowed.
Toxic in contact with skin.

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- **Precautionary statements**

- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Keep container tightly closed.
- Ground/bond container and receiving equipment.
- Use explosion-proof electrical/ventilating/lighting/equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.
- Wash thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Wear protective gloves/protective clothing/eye protection/face protection.
- If swallowed: Call a poison center/doctor if you feel unwell.
- If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- Specific treatment (see on this label).
- Rinse mouth.
- Take off immediately all contaminated clothing and wash it before reuse.
- In case of fire: Use for extinction: CO₂, powder or water spray.
- Store in a well-ventilated place. Keep cool.
- Store locked up.
- Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **Other hazards**

- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

108-94-1	cyclohexanone	>95.0%
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4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
In case of irregular breathing or respiratory arrest provide artificial respiration.
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.

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- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:		
108-94-1	cyclohexanone	60 ppm

· PAC-2:		
108-94-1	cyclohexanone	830 ppm

· PAC-3:		
108-94-1	cyclohexanone	5000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.

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- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

108-94-1 cyclohexanone

PEL Long-term value: 200 mg/m³, 50 ppm

REL Long-term value: 100 mg/m³, 25 ppm
Skin

TLV Long-term value: 50 mg/m³, 20 ppm
Skin

· **Ingredients with biological limit values:**

108-94-1 cyclohexanone

BEI 80 mg/L

Medium: urine

Time: end of shift at end of workweek

Parameter: 1.2-Cyclohexanediol with hydrolysis (nonspecific, semi-quantitative)

8 mg/L

Medium: urine

Time: end of shift

Parameter: Cyclohexanol with hydrolysis (nonspecific, semi-quantitative)

- **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

· **Breathing equipment:** Not required.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Colorless
Odor:	Characteristic
Odor threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range:	26 °C (78.8 °F)
Boiling point/Boiling range:	153–156 °C (307.4–312.8 °F)

- **Flash point:** 44 °C (111.2 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 420 °C (788 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- **Explosion limits:**

Lower:	1.3 Vol %
Upper:	9.4 Vol %

- **Vapor pressure at 20 °C (68 °F):** 5 hPa (3.8 mm Hg)

- **Density at 20 °C (68 °F):** >0.95 g/cm³ (>7.92775 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

Water at 20 °C (68 °F): 80 g/l

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

Dynamic:	Not determined.
Kinematic:	Not determined.

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· Solvent content:	
Organic solvents:	>95.0 %
VOC content:	>95.00 %
	>902.5 g/l / >7.53 lb/gl
· Solids content:	
	>100.0 %
· Other information	
	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)

Oral	LD50	<1,616 mg/kg (rat)
Dermal	LD50	<998 mg/kg (rabbit)

108-94-1 cyclohexanone

Oral	LD50	1,535 mg/kg (rat)
Dermal	LD50	948 mg/kg (rabbit)
Inhalative	LC50/4 h	8,000 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Toxic
Harmful
- **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.


12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
 Water hazard class 3 (Self-assessment): extremely hazardous for water
 Do not allow product to reach ground water, water course or sewage system, even in small quantities.
 Danger to drinking water if even extremely small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|---|------------------------|
| · UN-Number | |
| · DOT, IMDG, IATA | UN1915 |
| · UN proper shipping name | |
| · DOT | Cyclohexanone solution |
| · IMDG, IATA | CYCLOHEXANONE solution |
| · Transport hazard class(es) | |
| · DOT | |
|  | |
| · Class | 3 Flammable liquids |

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· **Label** 3· **IMDG, IATA**· **Class** 3 Flammable liquids· **Label** 3· **Packing group**
· **DOT, IMDG, IATA** III· **Environmental hazards:** Not applicable.· **Special precautions for user** Warning: Flammable liquids· **Danger code (Kemler):** 30· **EMS Number:** F-E,S-D· **Stowage Category** A· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.· **Transport/Additional information:**· **DOT**· **Quantity limitations** On passenger aircraft/rail: 60 L
On cargo aircraft only: 220 L· **IMDG**· **Limited quantities (LQ)** 5L· **Excepted quantities (EQ)** Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· **UN "Model Regulation":** UN 1915 CYCLOHEXANONE SOLUTION, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**· **Sara**· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

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· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

108-94-1 cyclohexanone

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS06

· **Signal word** Danger

· **Hazard-determining components of labeling:**

cyclohexanone

· **Hazard statements**

Flammable liquid and vapor.

Harmful if swallowed.

Toxic in contact with skin.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

Specific treatment (see on this label).

Rinse mouth.

Take off immediately all contaminated clothing and wash it before reuse.

In case of fire: Use for extinction: CO2, powder or water spray.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department.

· **Contact:**

-

WWW.ENERGYSEM.NAN.COM

· **Date of preparation / last revision** 05/03/2021 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Acute Tox. 3: Acute toxicity – Category 3